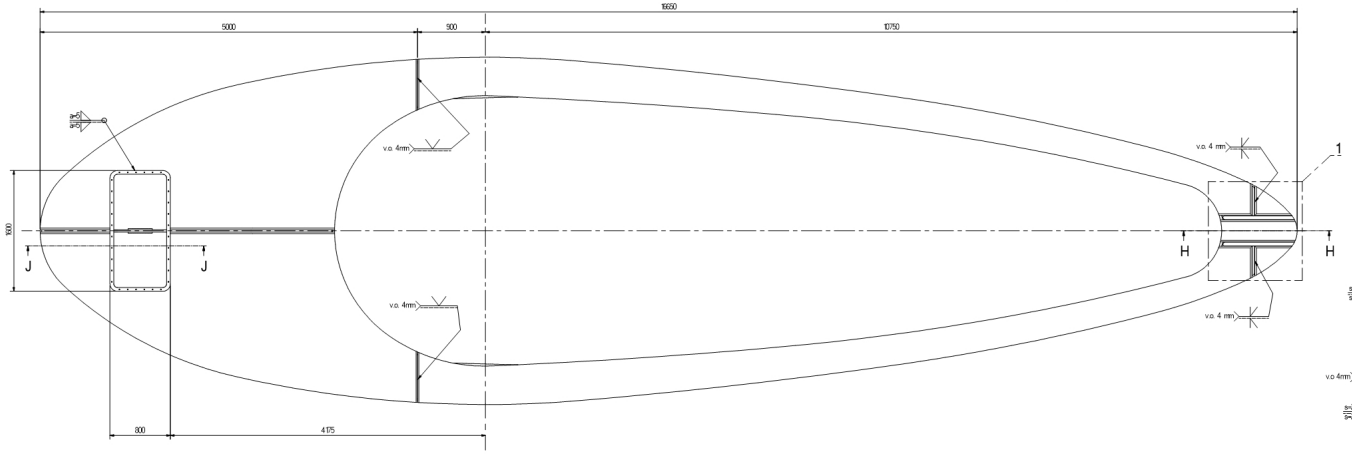
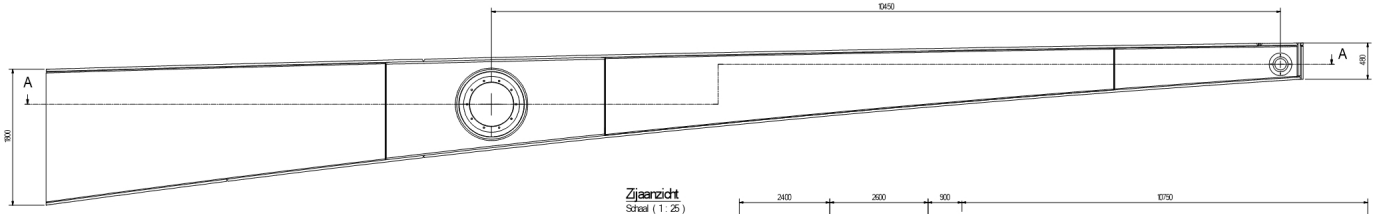
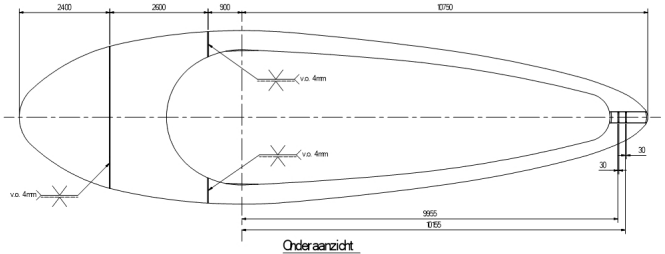


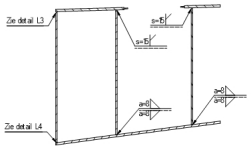
Bovenaanzicht
Schaal (1 : 25)



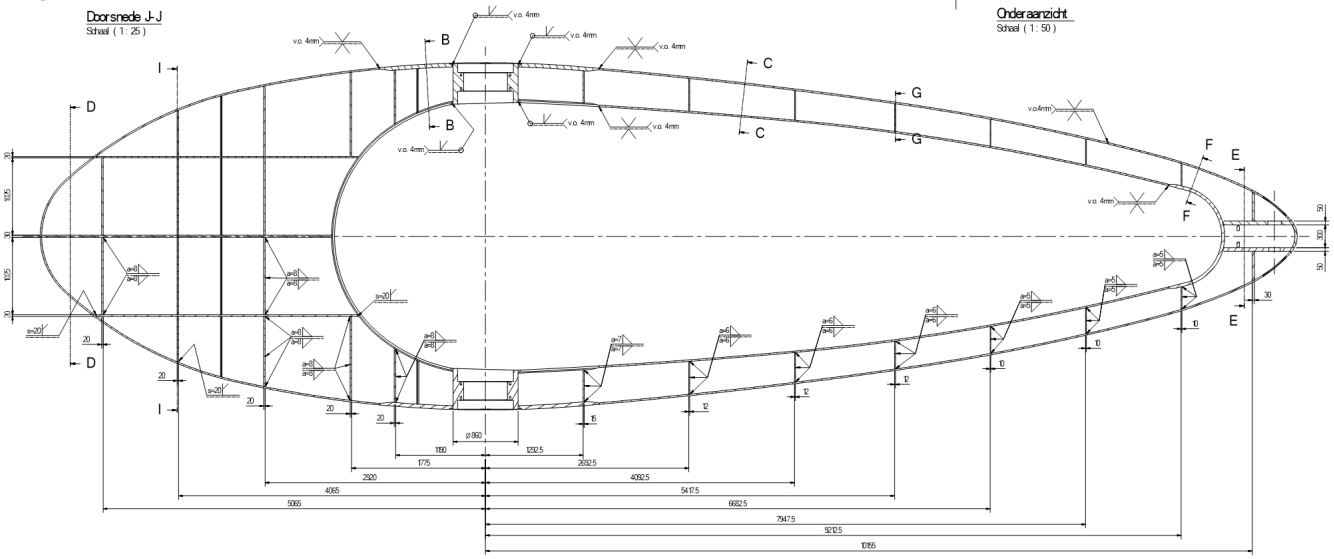
Zijaanzicht
Schaal (1 : 25)



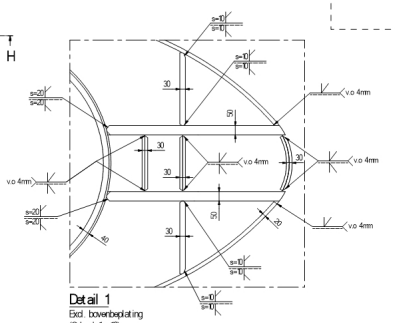
Onderaanzicht
Schaal (1 : 50)

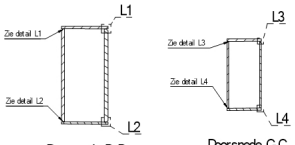


Doorsnede J-J
Schaal (1 : 25)



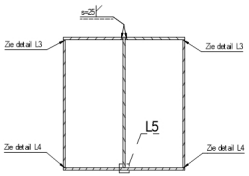
Doorsnede A-A
Schaal (1 : 25)



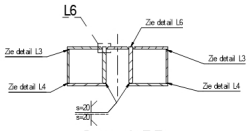


Doorsnede B-B
Schaal (1 : 25)

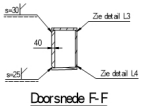
Doorsnede G-C
Schaal (1 : 25)



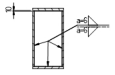
Doorsnede D-D
Schaal (1 : 25)



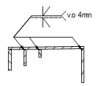
Doorsnede E-E
Schaal (1 : 25)



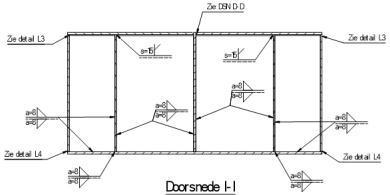
Doorsnede F-F
Schaal (1 : 25)



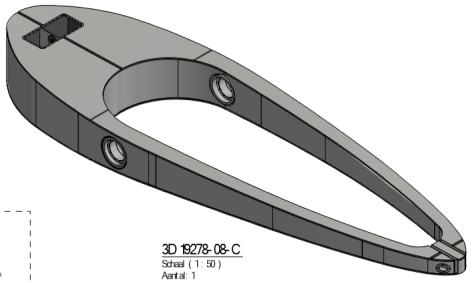
Doorsnede G-G
TYP. inwendige schotten
Schaal (1 : 25)



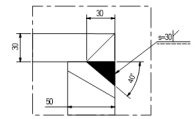
Doorsnede H-H
Schaal (1 : 25)

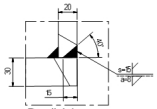


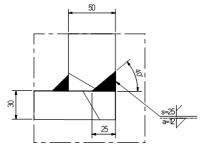
Doorsnede I-I
Schaal (1 : 25)

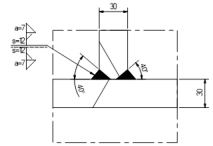


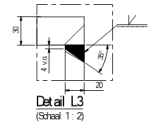
3D 19278-08-C
Schaal (1 : 50)
Aantal: 1

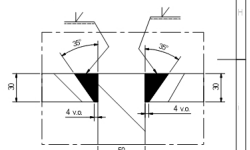


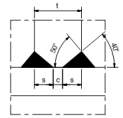












Dubbele hoeklas: min a = t/4 x 1mm; hoeklas alleen aan een zijde t/2 x 1mm
Belangrijke lassen X-naad, K-naad of V-naad.
Tenzij anders weergegeven op tekening.

Opmerking:

- Maten in mm tenzij anders aangegeven.
- Hoogtematoveringen in mm t.o.v. NAP.
- Scherpe kanten afronden met straal van minimaal 2mm tenzij anders aangegeven.
- Materiaal S355J2+N volgens NEN-EN 10025-2 tenzij anders aangegeven.
- Bij ondudelijkheden contact opnemen met opdrachtgever.
- Rondomlassen, tenzij anders aangegeven.
- Algemene ruwheid Ra=6,3 tenzij anders aangegeven.
- Gaten in het 3BZ stelsel.
- Maatvoering in het werk controleren.
- D/G tekening: LET OP SCHAAL!
- D/G tekening: staat niet op Gördeltem!

Versie	Wat	Datum	Omschrijving
10	LVA	29-10-2021	Definitief

Uitvoeringsklasse 3
volgens NEN-EN-1090

Projectie: Alle maten in [mm]

Norm	Volgens
Basisnorm	NEN EN ISO 1090
Geometrisch	NEN EN ISO 1101
Toetsing	NEN EN ISO 1992
Lasnummer	NEN EN ISO 2553
Thermisch snijden	ISO 9013
Roestdoos	NEN EN 1SO3
Oxidatielaag	ISO 8992

Algemeen Toleranties	NEN-EN 2768	mK	A
Maat toleranties voor gelaste constructies	NEN-EN-ISO 13920	AE	B
Lassen Visuele controle	NEN-EN-ISO 5817	B	C

Gemeente Urk
Postbus 77
8320 AB Urk
0527-689868

Combinatie 2KA
Appelweg 1
4782 PK Moerdijk

Michiel de Ruyterbrug

Knook Staal en Machinebouw
Knipscheer Infrastructuur
ÆVO

Balans - lassamenstelling
Aanzichten en doorsneden
Overzicht
Uitvoerings Ontwerp
Ingenieursbureau Boorsma B.V.

getekend	L. Wakker	10-09-2021	projectcode	1807	formaat A0 schaal 1:25/50
gecontroleerd	J. Arnold	27-09-2021	blad 1	in 1 bladen	zaaknummer Zhw_ct_Kw_2019-001
vrijgegeven	A.J. Breimer	27-09-2021	status	Definitief	tekn. MB-30362-UO-TBK Balans