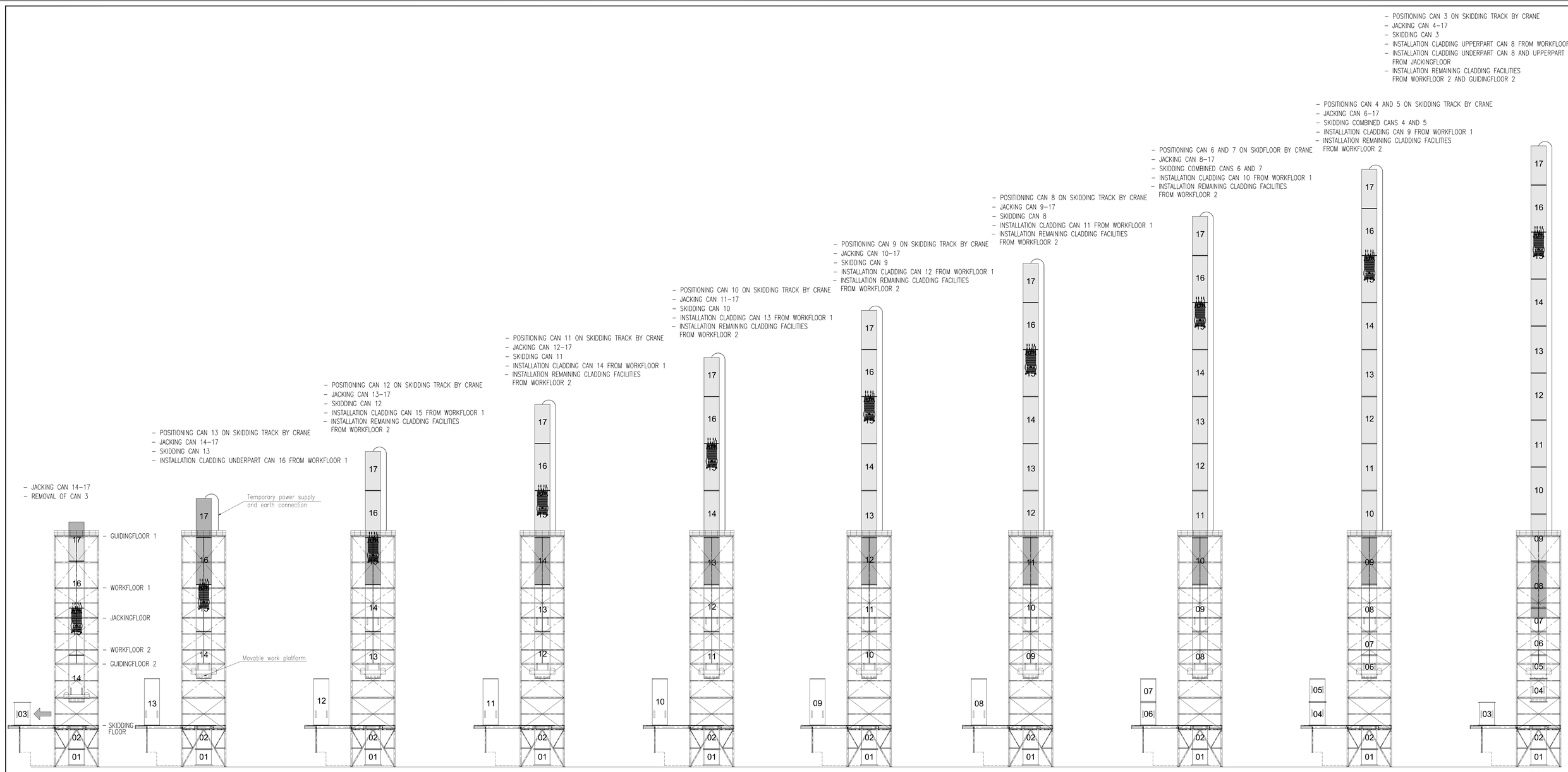

CAN 13: 61,4T
68x M36x210
9x M52x390 (Temp. fixation)
9x TRANSITION RING 80–>52

CAN 12: 59,3T
68x M52x295
9x M52x390 (Temp. fixation)
17x M52x390 (Emergency)
17x TRANSITION RING 80–>52

CAN 11: 75,3T
68x M52x295
9x M64x430 (Temp. fixation)
17x M64x430 (Emergency)
17x TRANSITION RING 80–>64

CAN 10: 72,8T
68x M64x365
9x M64x430 (Temp. fixation)
34x M64x430 (Emergency)
34x TRANSITION RING 80–>64

CAN 9: 84,7T
68x M64x365
9x M80x555 (Temp. fixation)
34x M80x450 (Emergency)

CAN 8: 83,2T
68x M80x555
9x M80x555 (Temp. fixation)
34x M80x450 (Emergency)

CAN 7: 55,9T
CAN 6: 56,2T
COMBINED: 112,1T
68x M80x555
68x M80x575
9x M80x575 (Temp. fixation)
34x M80x450 (Emergency)

CAN 5: 55,7T
CAN 4: 68,1T
COMBINED: 123,8T
68x M80x575
112x M80x475
9x M80x475 (Temp. fixation)
34x M80x450 (Emergency)

CAN 3: 70,6T
112x M80x475
112x M80x475

FOR THE PLACEMENT OF CANS 1–3 AND 14–17 PLEASE REFER TO 33605–S053

FOR THE FINAL CLADDING STEPS AND DISSASEMBLY OF THE JACKINGTOWER PLEASE REFER TO 33605–S055

IN CONSTRUCTION PHASE 2 AS SHOWN ON THIS DRAWING:

- THE FLANGE CONNECTION BETWEEN CAN 2 AND THE OVERLYING CAN WILL BE TEMPORARY CONNECTED WITH NINE SCREW STUDS.
- WHEN THE EMERGENCY PROCEDURE IS RELEVANT THERE WILL BE USED 17 EMERGENCY BOLTS FOR FLANGE CONNECTION CAN 2–12 AND CAN 2–11 AND THERE WILL BE USED 34 EMERGENCY BOLTS FOR FLANGE CONNECTION CAN 2–10, CAN 2–9, CAN 2–8, CAN2–6 AND CAN 2–4.

REV.	Date	Drawn	Checked	Description
H	11-06-15	JES		
G	20-05-15	JES		
E	23-01-15	BW		
D	14-10-14	BW		Split drawing in 3 separate drawings
C	03-09-14	MVD		
B	28-08-14	MVD		
A		MVD		

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Client	Marks Barfiel Architects
Project	Brighton i360 Tower
Title	Tower Installation Sequence part 2

R is as drawn, L is opp. hand.
Projection
Units: mm
Tolerances acc. to: EN ISO 13920 classes B&F
Welds acc. to: EN 22553

	Date	Initials	Scale
Drawn by	12-07-14	M-D	1:350
Checked			Format A0

File name: 33605 - S054
REV.: H